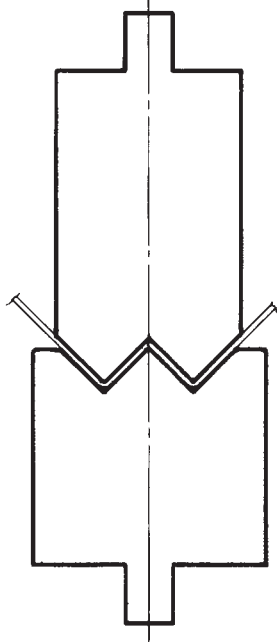




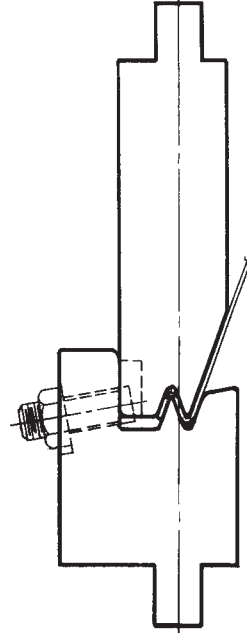
# OFFSET DIES

SET 98



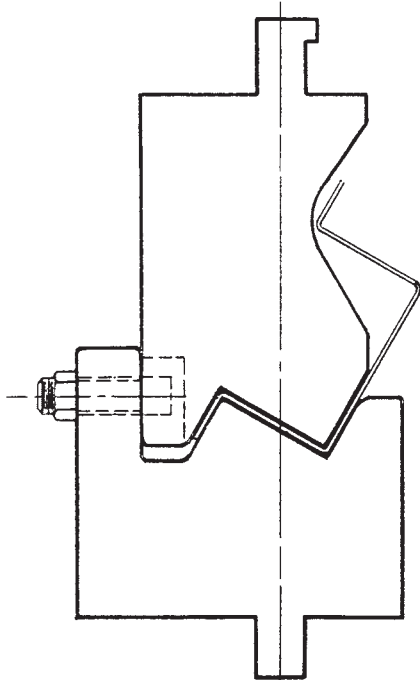
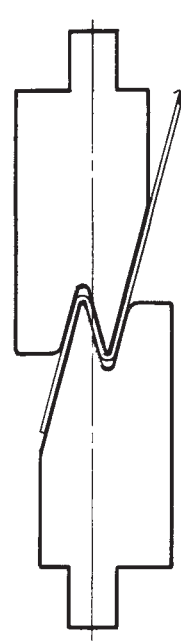
Die set # 98 forms three bends in one stroke.

SET 99

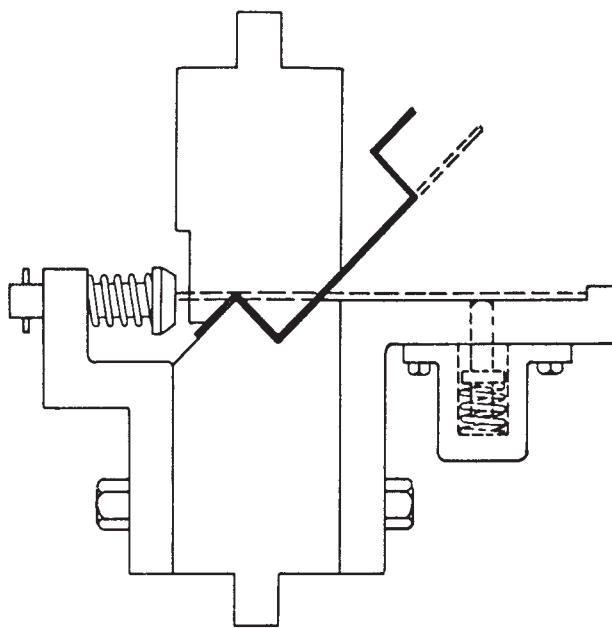


When forming an acute angle offset at the edge of a sheet, set #99 has been used.

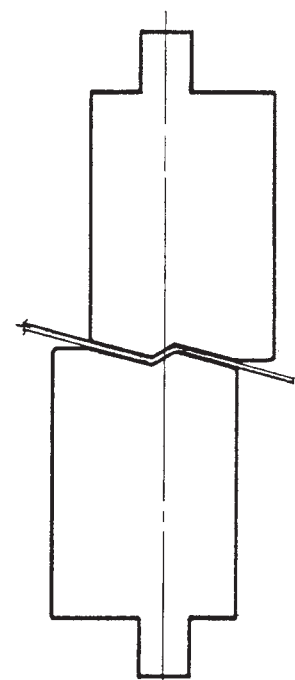
SET 100



SET 186



SET 187



SET 188