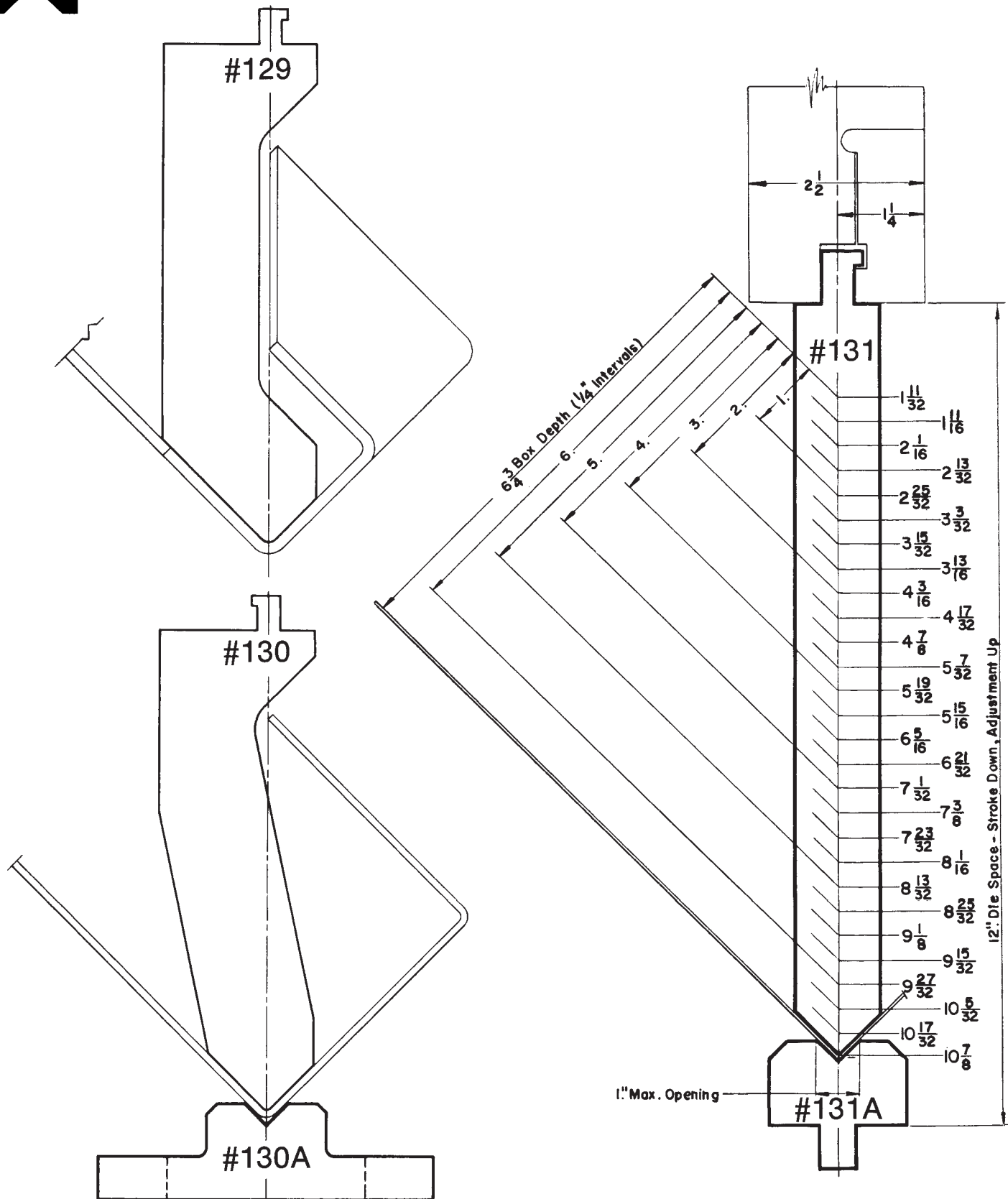




# BOX FORMING DIES



The special gooseneck punches shown above may be used to form boxes and channels with long return legs. Die No. 130A can be fastened directly to press bed.

**BOX FORMING**  
In forming a box, where 4 sides are bent up, the punch must be high enough so that when making the last two bends, the preformed sides do not strike the ram.