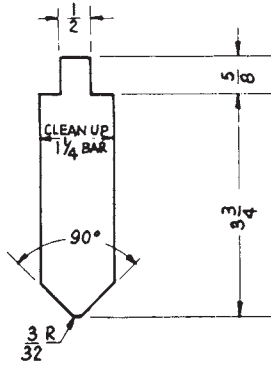


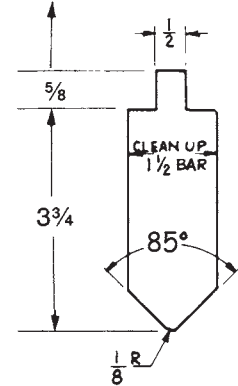


# 90 DEGREE FORMING PUNCHES AND DIES

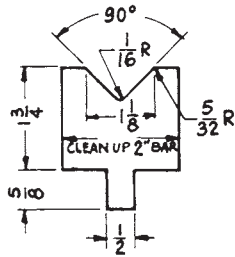
**#17**  
10 Ga



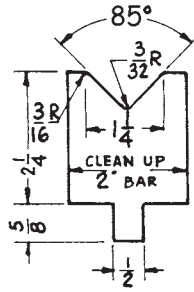
**#19**  
1/4



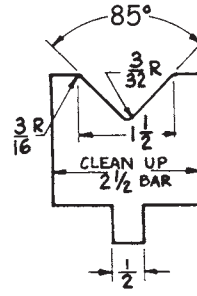
When forming 10 ga. metals and heavier, we recommend using our numbers 17, 19, 21 and 23 with their respective dies. However, air forming is most common here, in order to keep press brake tonnage requirements to a minimum and to prevent material fracture.



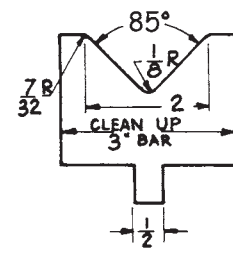
10 Ga  
**#36**



9 Ga  
**#38**

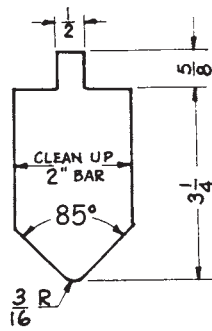


3/16  
**#40**

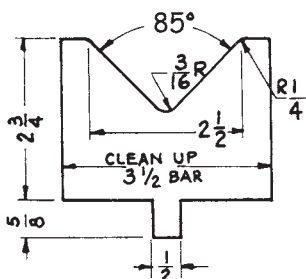
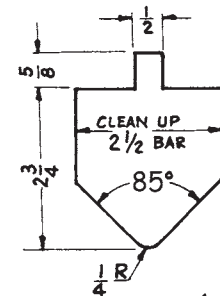


1/4  
**#42**

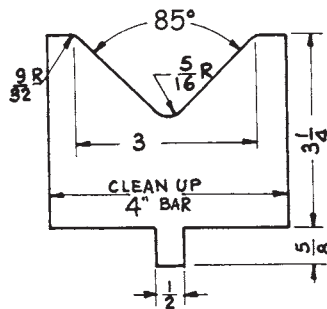
**#21**  
3/8



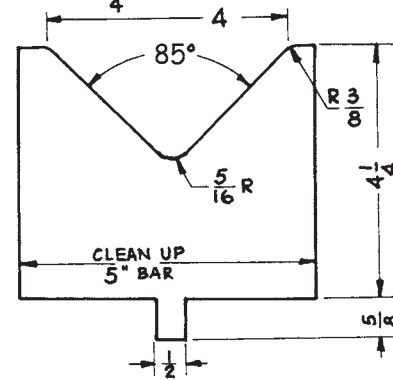
**#23**  
1/2



5/16  
**#44**



3/8  
**#46**



1/2  
**#48**